



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4971-041
Job Sheet 178143



Part No: D4971-041

Job Qty: 5 ea

Part Name: T/R Bellcrank Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 PER DWG
REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 26 2018
100	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-5		JUN 27 2018
110	Small Fab	5 pcs	6/8/18	6/8/18	0.00	0.72	Small Fab-8		JUN 27 2018
120	QC	5 pcs	6/8/18	6/8/18	0.00	0.00	QC5		JUN 27 2018
130	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		JUN 27 2018
140	QC21-SA	5 Ea	6/8/18	6/8/18	0.00	0.00	QC21		JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	10 Ea (2 ea)	90-Start up Operation	FM134762-10
D4971-1	T/R Bellcrank Cover	5 Ea (1 ea)	90-Start up Operation	5082454
D4972-041	Side Plate Assembly	5 Ea (1 ea)	90-Start up Operation	5069570

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R7	10	418	0
	D4971-1	5	10	0
	D4972-041	5	5	0

Part Specifications

Spec



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Container No: S084657



Part: D4971-041

Job No: 178143

Serial No/Batch: S084657

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/27/18